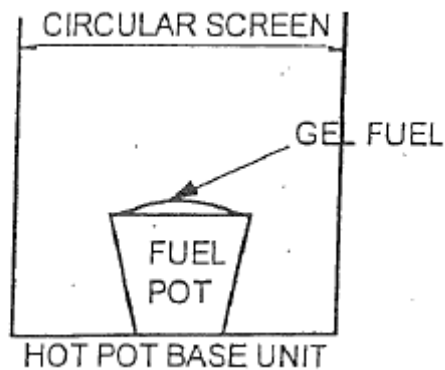


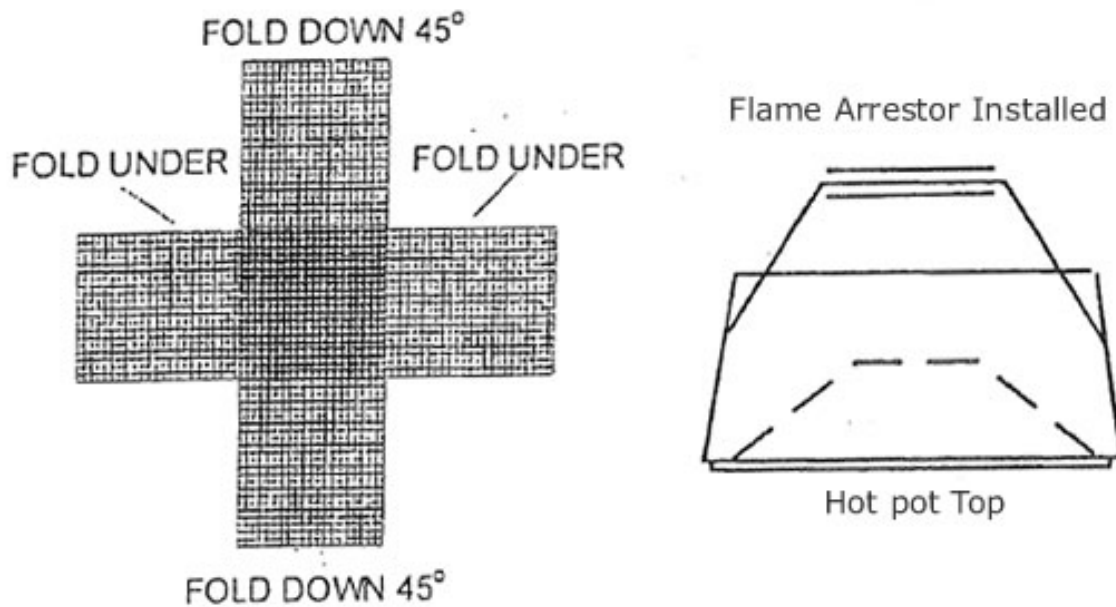
HOT POT REFUELING INSTRUCTIONS

1. Place fuel pot (small flower pot provided) in bottom of hot pot.
2. Remove cap, unscrew lid/spout and remove safety liner replace lid/spout and slowly fill flower pot as pictured bellow until the gel is heaped above rim. (Do not worry if some gel falls out of container, it will ignite harmlessly along with the main fuel)
3. Unscrew lid/spout and replace safety liner (to prevent evaporation of the fuel)
4. Place firing grate (Circular screen) on the top lip of the base unit.
5. Follow directions provided with hot pot.



FLAME ARRESTOR ASSEMBLY

Fold 2 rectangular screens as pictured



PMC 3 HOT POT

WARNINGS AND INSTRUCTIONS

1. Warning:
 - A. During and After Firing
 - a. Be sure to place the Hot Pot on the enclosed heatproof sheet.
 - b. Fire the Hot Pot in a well ventilated area.
 - c. When you fire the Hot Pot, organic binder contained in silver clay will burn and create a small amount of smoke. Do not place a firing Hot Pot near curtains or flammable items.
 - d. During firing and the initial cooling period the surface of the Hot Pot will be extremely hot. Do not touch the Hot Pot directly.
 - e. Hot Pot is for adult use only. Children should be supervised. Keep children away from a firing Hot Pot.
 - f. Do not touch heated silver clay with bare hands. (Use tweezers)
 - B. The fuel is not edible. If ingested, call a physician immediately. Keep fuel out of the reach of the children.
2. Attention:
 - A. Use the Hot Pot only for firing PMC3 Silver Clay made by Mitsubishi Material Corporation.
 - B. During firing, be sure to wear heatproof gloves to avoid burns.
3. HOT POT FUEL:
 - A. The fuel is made mainly of methyl alcohol. Approximately 30 grams (1.1oz) of fuel is required for each firing. Vapors from the fuel sometimes can irritate your eyes. Keep your face away from the Hot Pot during firing and use in a well-ventilated area.
 - B. Before you ignite the fuel, install the wire grill and place the dry silver clay piece(s) on the grill. Then ignite fuel through one of the larger holes located at the lower area of the Hot Pot by using a fireplace lighter or fireplace match. Wait 30-60 seconds for the fuel to ignite the binder in the clay then place the lid on the Hot Pot base.
 - C. Before firing, place wire-mesh hat on the top of the firing pot lid. This hat dissipates hot flames that come out of the top. If the hat moves during firing, adjust it with tweezers or a pair of pliers.
4. Firing :
 - A. The fuel process takes 10-12 minutes. Simply allow the fuel to burn it out.
 - B. The maximum allowable size of your piece is 40mm x 40mm and should weigh no more than 20 grams. If you fire more than one piece, be sure that the total size weight does not exceed the limits mentioned above.

5. Finishing :

- A. Wait until the fuel supply is exhausted. Do not try to remove your piece with your bare hands in less than 10 minutes after fuel burns out. If you want to take it out in less than 10 minutes, wear gloves and use tweezers to avoid burns. We recommend that you leave the piece in the furnace until it cools down completely.
- B. In the event the Hot Pot is tipped over during firing extinguish the flame with water. Before you reuse the Hot Pot, make sure it is completely dry.

6. Storage of Hot Pot :

- A. Keep the firing pot dry and out of direct sunlight.

7. Other Instruction:

- A. Small cracks may appear in the Hot Pot. Firing the Hot Pot with these cracks is safe. If the cracks increase the point that the Hot Pot may split open. STOP using the Hot Pot.

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